

# AR-15 LOWER RECEIVER BUFFER TUBE VISE FIXTURE - BROWNELLS

## BRN AR-15 LOWER RECIEVER/BUFFER TUBE VISE FIXTURE, BLACK

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AR-15 LOWER RECEIVER BUFFER TUBE VISE FIXTURE Keep your buffer tube straight while tightening your castle nut. Here at Brownells, we know how hard it is when tightening the lower receiver castle nut to keep the buffer tube from rotating during building or maintenance of an AR-15 platform. That is why we have developed the AR-15 Lower Receiver Extension Vise Fixture. Made from anodized aluminum, place the fixture in your favorite vice, like the Brownells Bench Vise, and tighten it down. Insert the lower onto the fixture with the buffer tube through the sliding tube support. Move the sliding tube support toward the receiver leaving enough room for an armorer's wrench. Adjust the support for mil-spec and commercial tubes simply by using an adjustment screw on top of the sliding tube support. Once adjusted and tightened, ensure your buffer is aligned and set your castle nut with confidence to the proper torque specifications. Specifications Holds Mil-Spec and Commercial AR-15/M4 Buffer Tubes Hard coated anodized aluminum Overall dimensions 7.09" L x 5.41" H



### Attributes

- Name: [BROWNELLS BRN AR-15 LOWER RECIEVER/BUFFER TUBE VISE FIXTURE, BLACK](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 430106937
- Mfr. No.: OEM-AR-LREF
- Weapon type: AR-15
- Delivery weight: 0.59kg
- Shipping height: 51mm
- Shipping width: 165mm
- Shipping length: 203mm
- UPC: 050806000674

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# Safety Instruction Guide for AR15 Lower Receiver Buffer Tube Vise Fixture

## Introduction

Thank you for choosing the AR15 Lower Receiver Buffer Tube Vise Fixture by Brownells. This product is designed to help you securely hold your buffer tube while tightening the castle nut, ensuring a safe and efficient assembly or maintenance of your AR15 platform. Please read this safety instruction guide carefully to understand how to use the product safely and effectively.

## General Safety Guidelines

- Ensure that the product is used only for its intended purpose as described in this guide.
- Always follow local laws and regulations regarding the use and maintenance of firearms.
- Keep this product out of reach of children and unauthorized users.
- Regularly inspect the vise fixture for any signs of damage or wear before use.
- If you notice any defects or malfunctions, discontinue use immediately and seek assistance.

## Specific Safety Precautions for Use

- Always use the fixture in a stable and secure vise to prevent movement during operation.
- Ensure that the buffer tube is properly aligned within the sliding tube support before tightening.
- Use an armorer's wrench that is compatible with your buffer tube to avoid damage.
- Do not apply excessive force when tightening the castle nut; follow the manufacturer's torque specifications.
- Wear appropriate safety gear, including safety glasses and gloves, when using the fixture.

## Instructions for Installation and Usage

### 1. Setting Up the Fixture

- Place the AR15 Lower Receiver Buffer Tube Vise Fixture in your vise, such as the Brownells Bench Vise.
- Tighten the vise securely to hold the fixture in place.

### 2. Inserting the Lower Receiver

- Insert the lower receiver onto the fixture with the buffer tube positioned through the sliding tube support.
- Move the sliding tube support toward the receiver, ensuring there is enough space for the armorer's wrench.

### 3. Adjusting the Support

- Adjust the sliding tube support to accommodate both milspec and commercial buffer tubes using the adjustment screw located on top of the support.
- Ensure that the support is tightened securely once the appropriate adjustment is made.

### 4. Tightening the Castle Nut

- Confirm that the buffer tube is aligned properly.
- Use the armorer's wrench to tighten the castle nut to the specified torque settings provided by the manufacturer.

- Doublecheck the alignment of the buffer tube after tightening.

## **Disposal Instructions**

- Dispose of the AR15 Lower Receiver Buffer Tube Vise Fixture in accordance with local regulations.
- If the product is no longer usable, consider recycling it if possible to reduce environmental impact.

## **Contact Information for Further Support**

For safety inquiries or additional support, please refer to the contact information provided with your purchase or visit the manufacturer's website.

By following these safety instructions, you can ensure a safe and effective experience while using the AR15 Lower Receiver Buffer Tube Vise Fixture. Thank you for your attention to safety and responsible firearm maintenance.

# About Us

## Brownells UK

**Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

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