

# **SUPER DUTY MOD1 5.56X45 NATO SEMI-AUTO RIFLE - SUPER DUTY MOD1 5.56X45 NATO 13.9" GEISSELE BBL NO MAG BLACK**

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Super Duty MOD1 Rifle 5.56MM Semi-Auto Rifle The Super Duty Mod1 Rifle improves upon the renowned Geissele Super Duty with the addition of a HUXWRX Flash Hider-QD 556 suppressor-ready muzzle device, an updated MK16 Super Modular Rail with press-fit stainless steel Quick Disconnect (QD) inserts, an A17 Grip that presents a more ergonomic grip angle, and a QD Sling Mount Endplate. The SD Mod1 updates several key components that ensure this high-end rifle will continue to offer the user unmatched accuracy, comfort, and performance. Geissele provides the latest in weapon technology available. This rifle chambered in 5.56mm features a nanoweapon-coated HUXWRX Flash Hider-QD muzzle device pinned and welded to an in-house Manganese Phosphate coated, Cold Hammer Forged, Chrome Lined, 1-7 twist barrel. Geissele barrels are High-Pressure Tested (HPT) and Magnetic Particle Inspected (MPI). The Geissele length gas system and Geissele Super Compact Gas Block (with bomb-proof installation) ensure reliability and optimal performance in extreme conditions and heavy use. At your fingertip and purpose-built for precision is the SSA-E X with Lightning Bow® trigger. The Nanocoated, two-stage trigger features a wide-body and bow shape that finds the perfect balance between a classic M4 trigger and a flat-body trigger. At the heart of this rifle is the Geissele Reliability Enhanced Bolt Carrier Group (BCG). Their Nanoweapon-coated carrier features a properly torqued and staked, Chrome Lined, Nanocoated gas key. The Cam Pin is machined from advanced, tool steel known as H13 which is also coated with Nanoweapon for maximum corrosion and wear resistance. The Reliability Enhanced Bolt Carrier Group features extended upper rails, providing greater stability and dramatically increasing feeding reliability. The Reliability Enhanced Bolt Carrier Group comes with the Geissele Stressproof Bolt. Made from Carpenter 158+, directly developed with Carpenter Steel metallurgists to create a material that is cleaner and has fewer impurities. This makes our Stressproof bolt stronger and more fatigue-resistant. The Geissele Stressproof bolt is also forged, not machined from barstock. This allows us to optimize the grain structure of the steel to yield a bolt capable of 5 times the life of a mil-spec bolt. Each bolt is rigorously inspected, high-pressure tested, mag particle inspected and Nanoweapon coated. The Super Duty lower is precision machined from 7075-T6 aluminum and features Geissele's Ultra Duty Lower Parts Kit featuring our Ambidextrous Super Configurable safety and Ultra Precision trigger guard. A high-quality mil-spec Geissele Buffer Tube with a Super-42 in H2 buffer ensures this rifle is properly tuned out of the box. Rounding up the package is a MK16 Super Modular Rail, that mates to the Super Duty Upper Receiver via a center aligning tab that removes any chance of rail rotation. The MK16 family of rails is renowned by operators for their performance and comfort. An Airborne Charging Handle ensures smooth and reliable operation. A Geissele Quick Disconnect (QD) Sling Mount Endplate allows for fast interfacing of slings quipped with QD pushbutton mounts to the lower receiver. This rugged and reliable attachment point is machined from Stainless Steel that is finished in Black Nitride and staked per MIL STD. The B5 Systems Enhanced Sopmod Stock completes the package and an Airborne Charging Handle ensures smooth and reliable operation. SPECIFICATIONS: CALIBER: 5.56MM COLOR: Black or DDC LOWER RECEIVER: Super Duty Lower Mil-Spec UPPER RECEIVER: Super Duty M4 Upper BCG: Reliability Enhanced



Bolt Carrier Group BOLT: Geissele Stressproof Bolt RAIL: SMR MK16 w/  
Geissele Center Tab TRIGGER: SSA-E X w/ Lightning Bow® BARREL: CHF,  
Chrome Lined, 1-7 Twist (Pin & Weld) - Geissele or Heavy Profile GAS BLOCK:  
Super Compact Gas Block CHARGING HANDLE: Airborne Charging Handle  
MUZZLE: HUXWRX Flash Hider- QD 556 LOWER PARTS KIT: Ultra Duty Lower  
Parts Kit BUFFER: Mil-Spec 6 Position, 7075-T6 BUFFER ASSEMBLY: Super-42  
w/ H2 Buffer STOCK: B5 Systems Enhanced Sopmod Stock w/ QD Enplate  
GRIP: Geissele A17

## Attributes

- Name: [SUPER DUTY MOD1 5.56X45 NATO 13.9" GEISSELE BBL NO MAG BLACK](#)
- Manufacturer: [GEISSELE AUTOMATICS](#)
- Product no.: 430107500
- Mfr. No.: 08-479B
- Action Type: Semi-Auto
- Barrel Length: 13.9"
- Capacity: 0-Round
- Cartridge: 5.56 x 45
- Finish: Black
- Front Sight: None
- Length: NA
- Magazine Included: None
- Magazine Type: Detachable
- Make: Geissele
- Model: SD556
- Muzzle: Flash Hider
- Rear Sight: None
- Stock Material: Polymer
- Weight: NA
- UPC: 810081133869

## Item details

Made in USA

US export classification: 0A506.a

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# Safety Instruction Guide for SUPER DUTY MOD1 5.56X45 NATO SEMIAUTO RIFLE

## Introduction

Thank you for choosing the SUPER DUTY MOD1 5.56X45 NATO SemiAuto Rifle. This guide provides essential safety instructions to ensure the safe use and handling of your firearm. Please read this guide carefully and follow all safety precautions.

## General Safety Guidelines

- Always treat every firearm as if it is loaded.
- Keep the muzzle pointed in a safe direction at all times.
- Be aware of your target and what is beyond it.
- Keep your finger off the trigger until you are ready to shoot.
- Store firearms securely, out of reach of children and unauthorized users.
- Regularly inspect your firearm for any signs of wear or damage.
- Use only the recommended ammunition specified for this rifle.
- Wear appropriate eye and ear protection when shooting.
- Do not consume alcohol or drugs before or while handling firearms.
- Follow all local laws and regulations regarding firearm ownership and use.

## Specific Safety Precautions for Use

- Ensure the rifle is unloaded before cleaning, performing maintenance, or storing.
- Avoid using the rifle in wet or damp conditions to prevent corrosion.
- Do not modify or alter the rifle in any way that could compromise its safety or performance.
- When transporting the rifle, use a suitable case to protect it from damage.
- Be cautious when using accessories such as bipods, grips, or optics, ensuring they are securely attached.
- If you experience a malfunction, follow the manufacturer's guidelines for addressing the issue.
- Educate yourself on the safe handling and operation of firearms, especially if you are a beginner.

## Instructions for Installation and Usage

### Installation

- Ensure the rifle is completely unloaded before installation.
- Follow these steps for attaching the MK16 Super Modular Rail:
  - Align the rail with the Super Duty Upper Receiver.
  - Secure the rail using the provided screws, ensuring they are tightened properly.
  - Check for stability and ensure there is no rail rotation.
- Install the Geissele Quick Disconnect (QD) Sling Mount Endplate:
  - Position the endplate on the lower receiver.
  - Secure it using the provided screws, ensuring a tight fit.

### Usage

- To operate the rifle:
  - Ensure the safety is engaged before loading.
  - Load the magazine with the appropriate ammunition.
  - Insert the magazine into the magazine well until it clicks into place.
  - Pull the charging handle to chamber a round.
  - Release the safety and aim the rifle at your target.
  - Squeeze the trigger gently to fire.

- After shooting, always check the chamber to ensure it is empty before handling or cleaning.

## **Disposal Instructions**

- Dispose of any unused ammunition in accordance with local laws and regulations.
- When disposing of the rifle, ensure it is rendered inoperable and follow local guidelines for firearm disposal.
- Contact local authorities or licensed dealers for proper disposal methods.

## **Contact Information for Further Support**

For safety inquiries or support regarding your SUPER DUTY MOD1 5.56X45 NATO SemiAuto Rifle, please reach out to the appropriate authorities or licensed firearm dealers in your area.

*Remember to stay informed about safety recalls and updates through the EU's Safety Gate platform.*

Thank you for your attention to these safety guidelines. Enjoy your shooting experience responsibly and safely.

# About Us

## Brownells Austria

**Brownells - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

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