

ULTIMATE TURRET PRESS KIT 38 SPECIAL

ULTIMATE TURRET PRESS KIT The Ultimate Turret press retains the powerful Big Press linkage and circumferential tool head support. Perimeter support sets all Lee turret press apart from others. Through ram primer disposal keeps grit and grime away from the massive steel base and ram. The Ultimate replaces features changeable tool carrier available in three, four, five and six die positions. The tool carrier is precision machined on all surfaces and closely fitted to the steel support ring that surrounds the indexable tool head, having just enough clearance to allow free indexing and enough radial clearance to allow perfect die alignment. Perimeter support eliminates any die tipping and provides the best possible accuracy. Each die position is a quick change, provided by the Lee Breech lock system. Now you can remove your dies and store them in your fitted die box without disturbing the settings. Tool carrier can be quickly changed by removing three alloy steel socket head bolts, wrench included. Every downstroke of the press automatically advances the carrier to the next tool position. The new index mechanism has only one moving part and is overload protected making it nearly indestructible. Should it become damaged the drive clutch can be replaced in seconds without tools. The final and exact positioning of the tool head is provided by a shot pin attached to the ram. The Ultimate now includes a case ejector to whisk away your finished round to the included bin. No adjustments are required, and the ejector is unbreakable. The Big Press all-steel compound toggle linkage found on our 50 BMG reloading press sizes the most difficult cases with ease, with sufficient stroke to load the longest magnum cartridges. Ergonomics are excellent with the formed lever and roller handle. The balanced lever design is easy to operate and will not drop and pinch a finger. The finishing touch, a tool rack surrounding the steel tool carrier holds die wrench, 1/4 hex wrench, alternate primer arm and Safety Prime. **FEATURES:** Five stations allow any brand of die be used -- inline bullet feed dies, powder check dies and such. Simple and reliable automatic indexing -- no tools required and never requires adjustment. Stroke and clearance sufficient for largest magnum rifle cases. Uses the same all steel linkage found on our Classic Cast 50 BMG press. Spent primer tube collects dirty, gritty spent primers. All dies securely fastened in the 5-hole turret with Lee Smart Lock bushings. Safety Prime system - simple, reliable and safe with any brand or size of primer. Cartridge changeover in seconds, including primer size with no adjustments. Automatic case ejector reliably whisks away your completed round to the included ammo bin. Press includes combination tool rack, bin bracket, along with free ammo bin. **SECIFICATIONS:** Maximum cartridge overall length: 3" automatic index | 4" manual index Base material: Steel Columns material: Steel Ram: Steel Ram diameter: Over 1" Linkage: Steel Tool head material: Steel Die size accepted: 7/8" x 14 Number of die mounting holes : 5 Breech Lock Quick Change bushings: Yes, 5 included Priming feature: Yes, no primer brand restrictions Spent primer collection tube: Yes Country of origin: Proudly made in USA



Attributes

- Name: ULTIMATE TURRET PRESS KIT 38 SPECIAL
- Manufacturer: LEE PRECISION
- Product no.: 430113044
- Mfr. No.: 92173
- Cartridge: 38 Special

- Delivery weight: 8.89kg
- Shipping height: 275mm
- Shipping width: 275mm
- Shipping length: 462mm
- UPC: 734307921736

Item details

Made in USA

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ULTIMATE TURRET PRESS KIT Safety Instruction Guide

Introduction

Thank you for choosing the ULTIMATE TURRET PRESS KIT. This guide provides essential safety instructions to ensure the safe and effective use of your reloading press. Please read and follow these instructions carefully to avoid accidents and ensure optimal performance.

General Safety Guidelines

- Always read and understand the user manual before using the ULTIMATE TURRET PRESS KIT.
- Keep the workspace clean and organized to prevent accidents.
- Ensure that the press is on a stable, level surface to avoid tipping.
- Wear appropriate personal protective equipment (PPE) such as safety glasses and gloves while using the press.
- Keep the press out of reach of children and pets.
- Do not use the press for any purpose other than its intended use.
- Regularly inspect the press for any signs of wear or damage before each use.
- Report any unsafe conditions or accidents immediately to the relevant authorities.

Specific Safety Precautions for Use

- Ensure that all dies are securely fastened in the turret before operating the press.
- Use only the recommended die sizes (7/8" x 14) and materials specified in the user manual.
- Do not exceed the maximum cartridge overall length of 3" for automatic indexing and 4" for manual indexing.
- Always check that the spent primer collection tube is in place before starting the reloading process.
- Avoid wearing loose clothing or jewelry that could become caught in the moving parts of the press.
- Do not attempt to modify or alter the press in any way.
- If the press becomes jammed, do not force it. Follow the troubleshooting guidelines in the user manual.

Instructions for Installation and Usage

1. Installation

- Place the ULTIMATE TURRET PRESS KIT on a sturdy and level workbench.
- Ensure there is adequate space around the press for safe operation.
- Secure the press using the provided mounting holes and bolts.

2. Setup

- Install the tool carrier by aligning it with the steel support ring and securing it with the three alloy steel socket head bolts.
- Adjust the tool head to the desired die position using the Lee Breech Lock system.
- Check that the case ejector is correctly positioned and functional.

3. Usage

- Insert the cartridge case into the appropriate die.
- Pull the lever to begin the reloading process, ensuring the press advances to the next tool position automatically.
- Monitor the operation closely and ensure that the ejector functions correctly after each round is

completed.

- After use, clean the press to remove any debris or residue.

Disposal Instructions

- Dispose of any packaging materials in accordance with local regulations.
- Do not dispose of spent primers or hazardous materials in regular household waste.
- Follow local guidelines for the safe disposal of all reloading materials and components.

Contact Information for Further Support

For any questions or concerns regarding the ULTIMATE TURRET PRESS KIT, please refer to the manufacturer's contact information provided in the product packaging or user manual. Ensure that you have the product details ready when seeking assistance.

By following these safety guidelines and instructions, you can ensure a safe and enjoyable experience with your ULTIMATE TURRET PRESS KIT. Thank you for your attention to safety.