

PERFECT CUT™! PREMIUM TWO FLUTE TAPS - REIFF & NESTOR COMPANY PERFECT CUT PREMIUM TWO FLUTE BOTTOM TAP 8-40 THREAD

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PERFECT CUT™ PREMIUM TWO FLUTE TAPS The Reiff & Nestor Company Perfect Cut™ Premium Two Flute Tap is a high-quality tool designed for gunsmiths and firearm enthusiasts seeking precise and efficient threading solutions. Crafted from high-speed tool steel, these taps are engineered to deliver exceptional performance and durability. Two-Flute Taps: Spread tapping stress over two large flutes, providing more chip space, which is beneficial when tapping soft steels. These taps are popular for machine tapping and perform well in hand operations. Specifications: Material: High-speed tool steel Thread Sizes Available: 3-56 6-48 6-40 Customer Insights: Users of the Reiff & Nestor Company Perfect Cut™ Premium Two Flute Tap have expressed satisfaction with its performance, noting the precision and quality of the threads produced. The taps have received an average rating of 3.4 out of 5 stars from verified buyers, indicating a generally positive reception. Incorporating the Reiff & Nestor Company Perfect Cut™ Premium Two Flute Tap into your gunsmithing toolkit ensures reliable and accurate threading, enhancing the quality and longevity of firearm components.



Attributes

- Name: [REIFF & NESTOR COMPANY PERFECT CUT PREMIUM TWO FLUTE BOTTOM TAP 8-40 THREAD](#)
- Manufacturer: [REIFF & NESTOR COMPANY](#)
- Product no.: 748202843
- Mfr. No.: S12934
- Material: High Speed Steel
- Style: Bottom
- Threads: 8-40
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm

Item details

Made in USA

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Safety Instruction Guide for PERFECT CUT™ PREMIUM TWO FLUTE TAPS

Introduction

Thank you for choosing the PERFECT CUT™ PREMIUM TWO FLUTE TAPS by Reiff & Nestor Company. This guide provides important safety instructions to ensure the safe and effective use of this product. Please read and understand all instructions before use.

General Safety Guidelines

- Ensure that all safety measures are observed during the use of the taps.
- Always wear appropriate personal protective equipment (PPE) such as safety goggles and gloves.
- Keep the work area clean and welllit to prevent accidents.
- Do not use the taps for any purpose other than intended threading applications.
- Ensure that the taps are stored in a safe place, out of reach of children and vulnerable individuals.
- Regularly check the taps for damage or wear. Do not use damaged tools.

Specific Safety Precautions for Use

- Use the taps only with compatible materials. The PERFECT CUT™ taps are designed for use with soft steels.
- Avoid excessive force when tapping to prevent breakage of the tool.
- Always ensure that the tap is properly aligned with the workpiece to avoid crossthreading.
- Use cutting oil to reduce friction and heat during tapping, which can prolong the life of the taps.
- If you experience unusual resistance while tapping, stop immediately and assess the situation.
- Do not attempt to modify the taps or use them in a manner not specified in this guide.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools and materials.
- Ensure that the workpiece is securely clamped or held in place.

2. Tapping Process:

- Select the appropriate tap size for the thread you wish to create.
- Apply cutting oil to the tap and the workpiece to ensure smooth operation.
- Insert the tap into the drill or tapping machine, ensuring it is securely fastened.
- Align the tap with the predrilled hole in the workpiece.
- Begin tapping slowly, applying even pressure. Increase speed gradually as needed.
- Periodically reverse the tap to break chips and prevent clogging.

3. Completion:

- Once the desired depth is reached, carefully remove the tap from the workpiece.
- Clean the tapped hole and remove any debris.

Disposal Instructions

- Dispose of any damaged or worn taps in accordance with local regulations.
- Do not dispose of the taps in regular household waste. Instead, consider recycling options where

available.

Contact Information for Further Support

For any safety inquiries or further assistance, please consult the appropriate local authorities or safety organizations.

Thank you for prioritizing safety while using the PERFECT CUT™ PREMIUM TWO FLUTE TAPS. Enjoy your threading projects responsibly!

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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